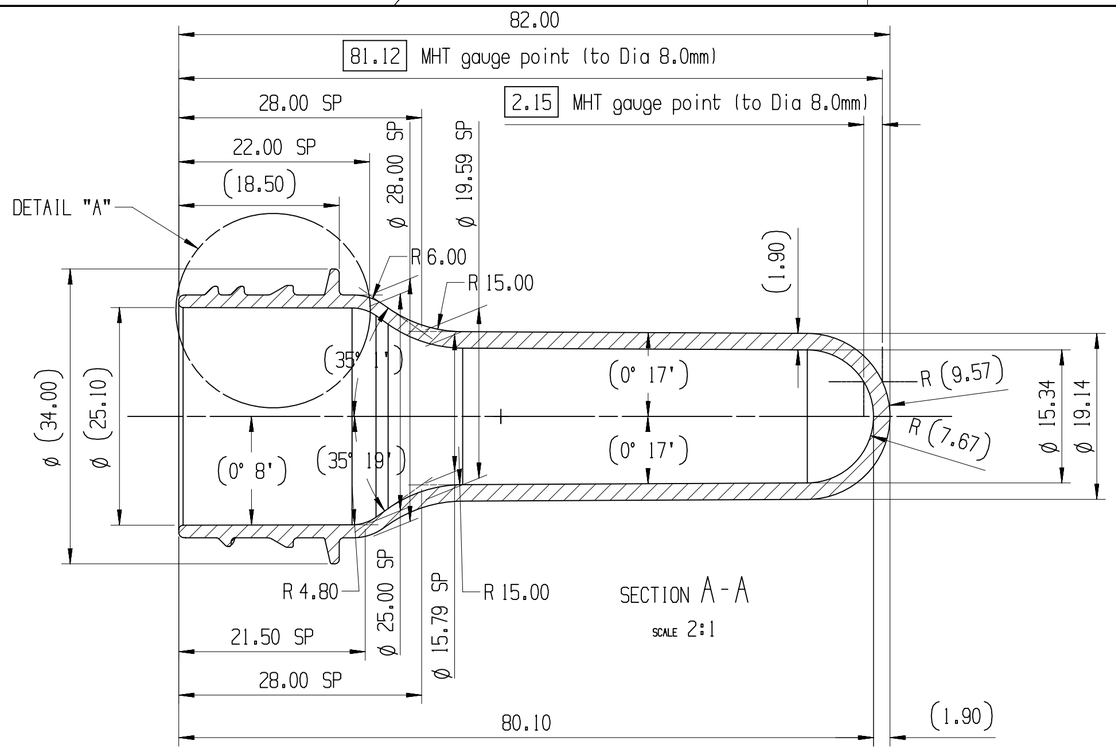
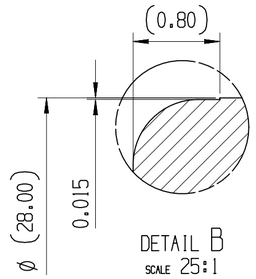
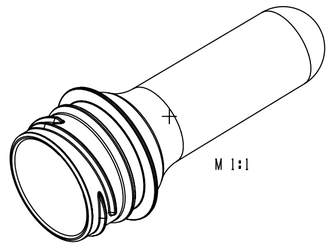
KUNDE:
CUSTOMER:



SECTION A - A
SCALE 2:1

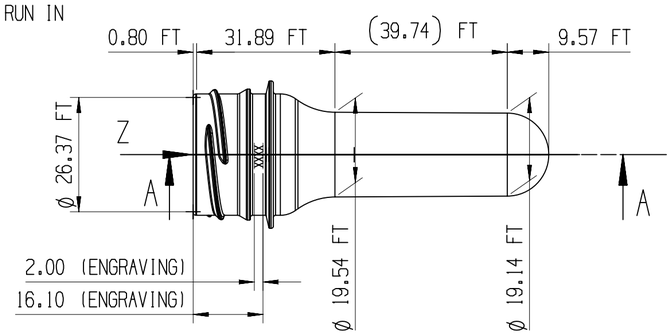


DETAIL B
SCALE 25:1

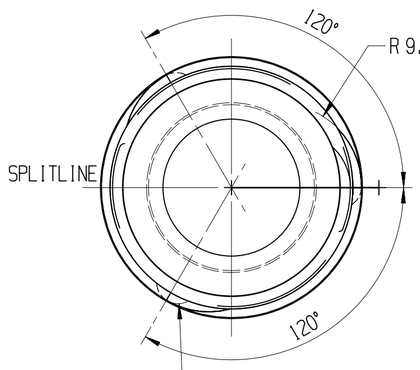


VIEW SPLITLINE
M 1:1

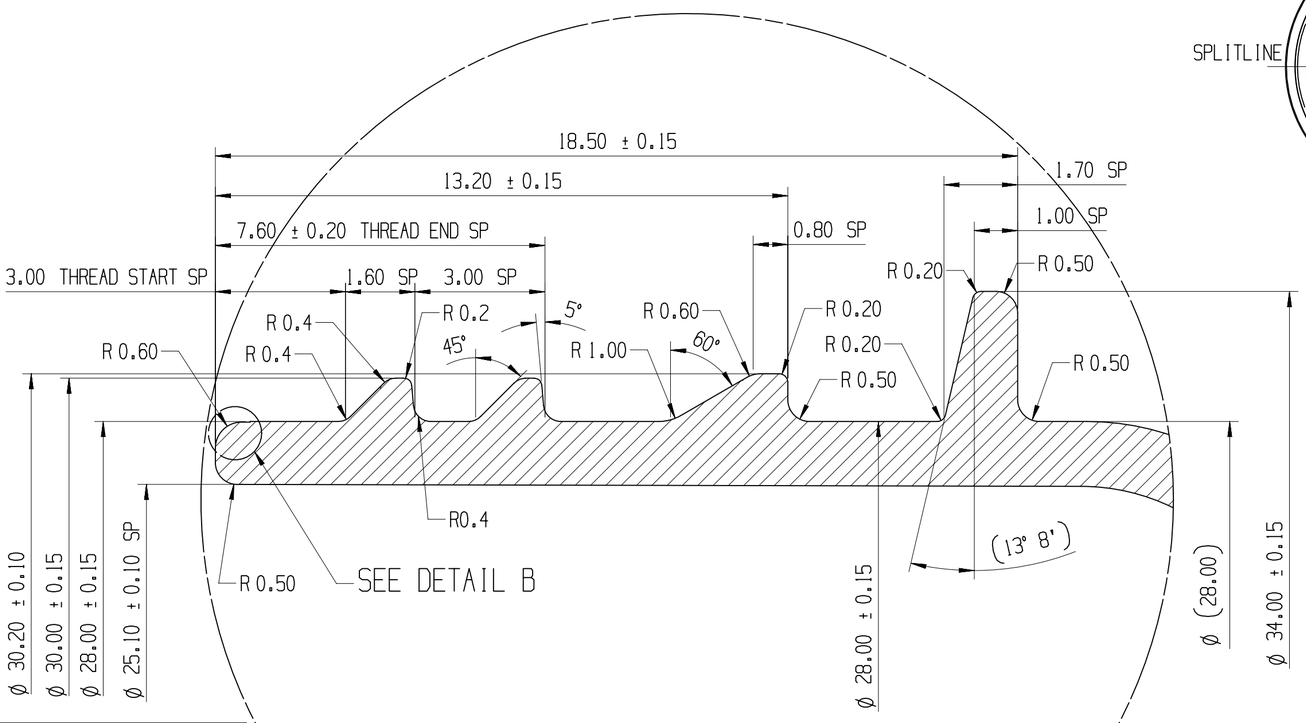
SPLITLINE CAN BE CHANGED DURING DESIGN



VIEW "Z"
M 2:1



R 2.5 THREAD RUN OUT



DETAIL A
SCALE 10:1

BODY OUTSIDE CONTOUR IDENTICAL TO ENL_5663/_ - CHANGE WEIGHT BY CORE

Diese Zeichnung beruht auf Kundenvorgaben oder Kundenzeichnungen. MHT ist nicht verantwortlich fuer die Machbarkeit des Endproduktes (Flasche). Sie ist deshalb mit dem Hersteller des Endproduktes (Flasche) gegenzupruefen.
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AUFTRAGSNR. JOB #	–
WERKZEUGNR. MOLD #	–
ZEICHNUNGSNR. / DRAWING #	ENL_5664/_
BLATT	
VON	
Ers. f.:	Ers. d.:

PRODUKT INFORMATION	
MATERIAL	PET
DICHTE DENSITY	1.335 g/cm³
KALKULIERTES TEILEGEWICHT CALCULATED WEIGHT	12.9g ±0.25g
KUNDENZEICHNUNGSNR. CUSTOMER DRAWING#	-
FACHZAHL NUMBER OF CAVITYS	-
MASCHINE	N/A

GENEHMIGT DURCH:
APPROVED:
(UNTERSCHRIFT)
(SIGNATURE)

ISO E

SP = SCHNITTPUNKT
INTERSECTION POINT
RP = RADIUSMITTELPUNKT
ARC CENTER
TP = TANGENSPUNKT
TANGENT POINT
EP = ENDPUNKT
END POINT
FT = FORMTRENNUNG
SPLITLINE

REV.	BEZEICHNUNG	DATUM	NAME
-	-	-	-

	Datum	Name
GEZ.	15/07/14	M.Sc.
GEPR.	15/07/14	M.Sc.

Toleranzen
DIN 16901
REIHE 130

MASSTAB 1:1 ; 2:1 ; 5:1

MHT Luxemburg S.A.
59, Route de Wasserbillig
L-6686 MERTERT
LUXEMBURG

BEZEICHNUNG
PREFORM
3ST-30/25-HIGH-MHT-0
(PLASTIK)

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UrhG: Paragraph 1, 15, 96

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UWG: Paragraph 1, 17, 19
UrhG: Paragraph 1, 15, 96

THREAD DETAIL:
- RIGHT HAND THREAD 30/25 HIGH
- 3 STARTS, 120° APART
- 120° FULL THREAD
- 9.00 LEAD